

# Ogden Air Logistics Center



**U.S. AIR FORCE**

## Applications of advanced fracture mechanics utilizing StressCheck and AFGROW

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What happens when you intertwine AFGROW 's  
Plug-in capabilities with Stress Check?



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A  
E

**BAMF**

Broad Application for Modeling Failure

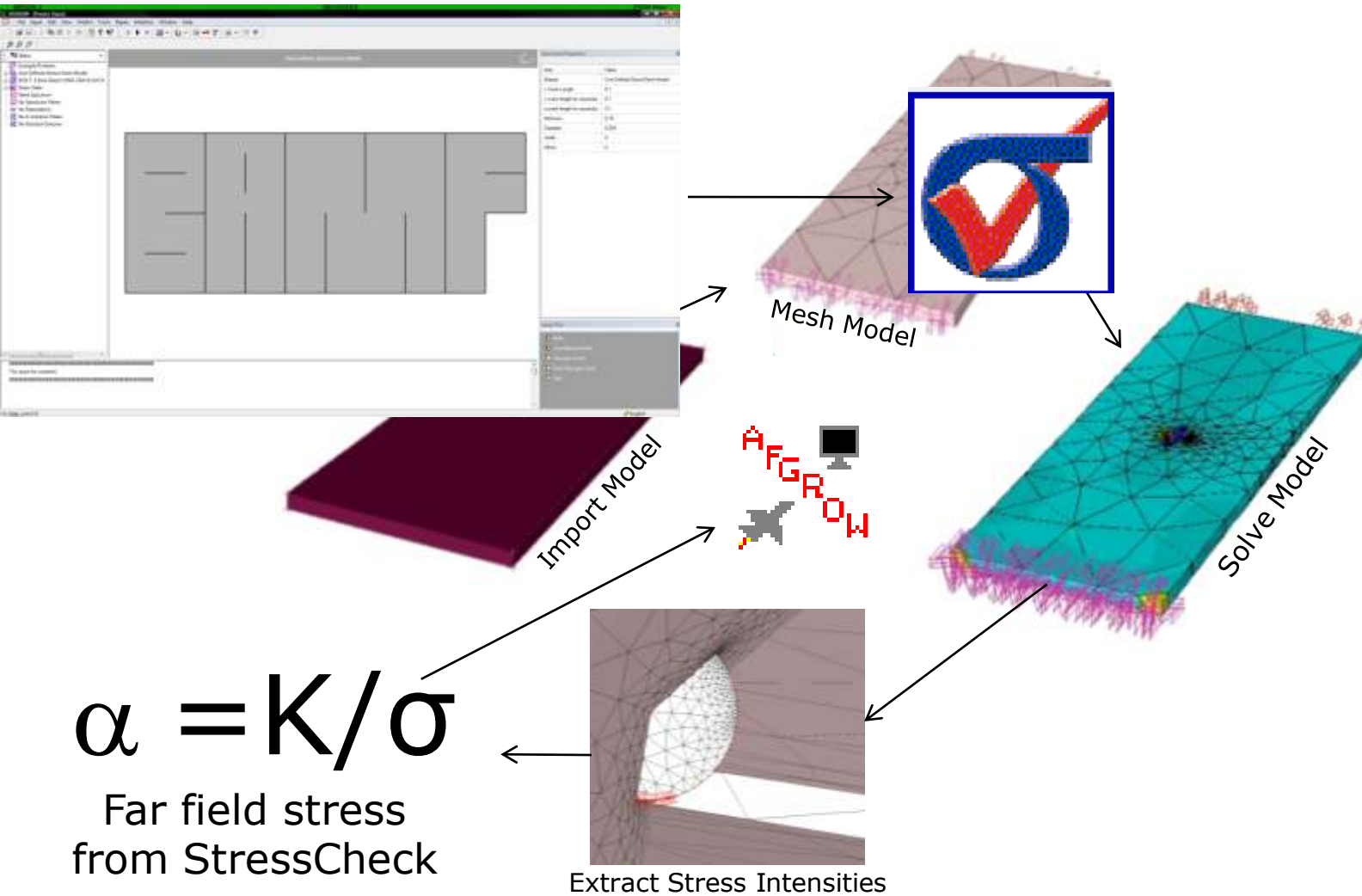
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# What does BAMF do for you?



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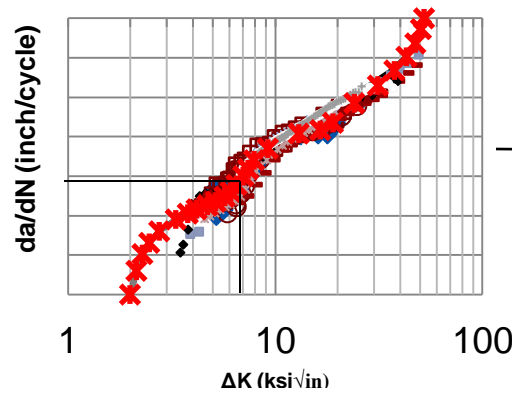
# What does BAMF do for you?



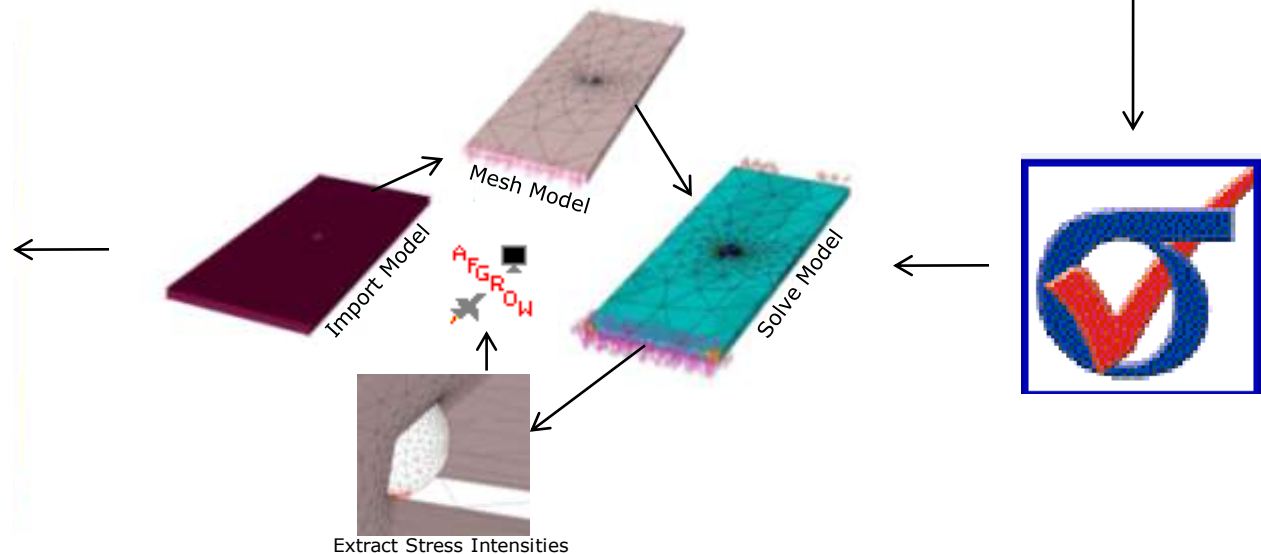
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$$\Delta K = \alpha \Delta \sigma$$

Where  $\Delta \sigma$  is the AFGROW spectrum stress



New Crack Lengths





# Flavors of BAMF



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BAMF

**Multi-Elliptical Crack (allows anywhere from 1-10 elliptical cracks in a single body)**

BAMF

**Multi-Point Crack Growth (utilizes StressCheck splines to create unique crack fronts)**



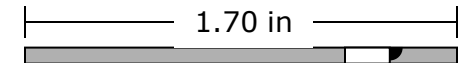
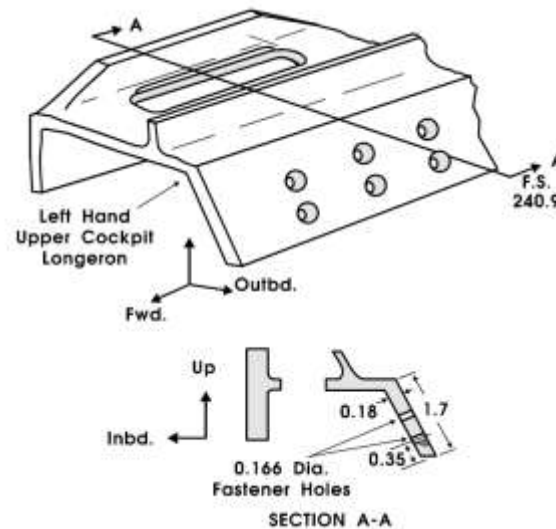
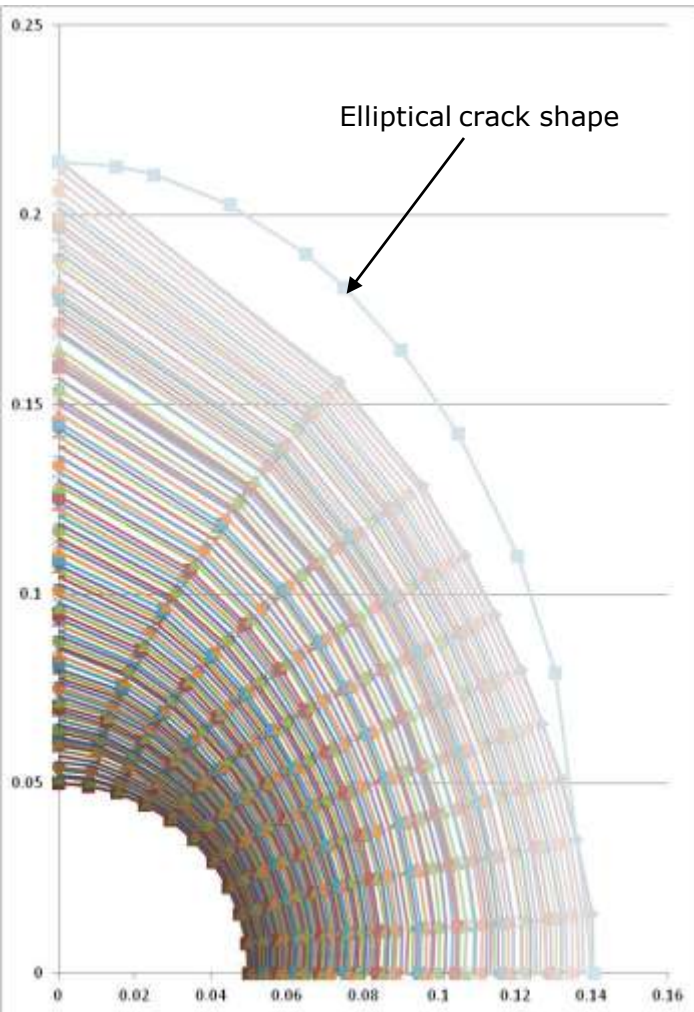
# Features of BAMF



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## Benefits of BAMF

- Removes conservatism
  - Continuing damage models
  - Multi-site damage
  - Flat plate assumptions
- Reduced engineering judgment
- Reduced engineering time
- Reduced risk

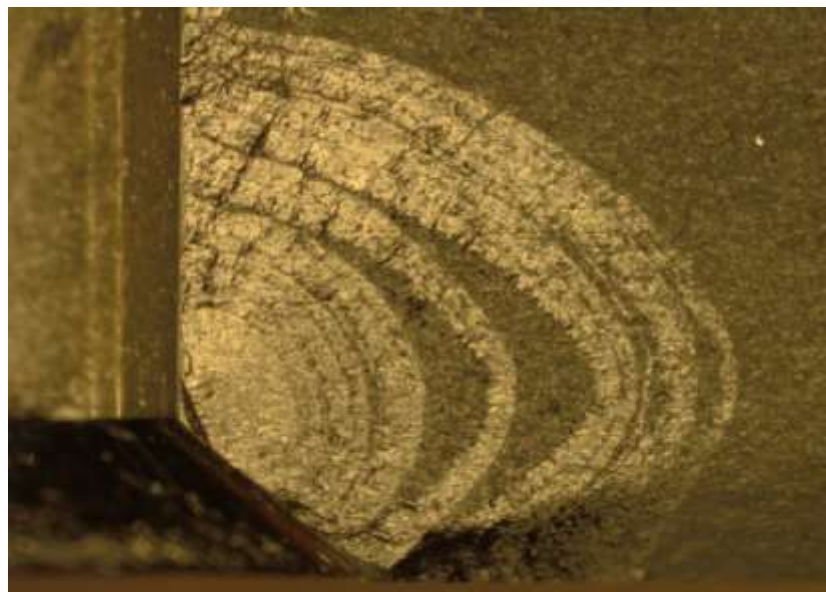
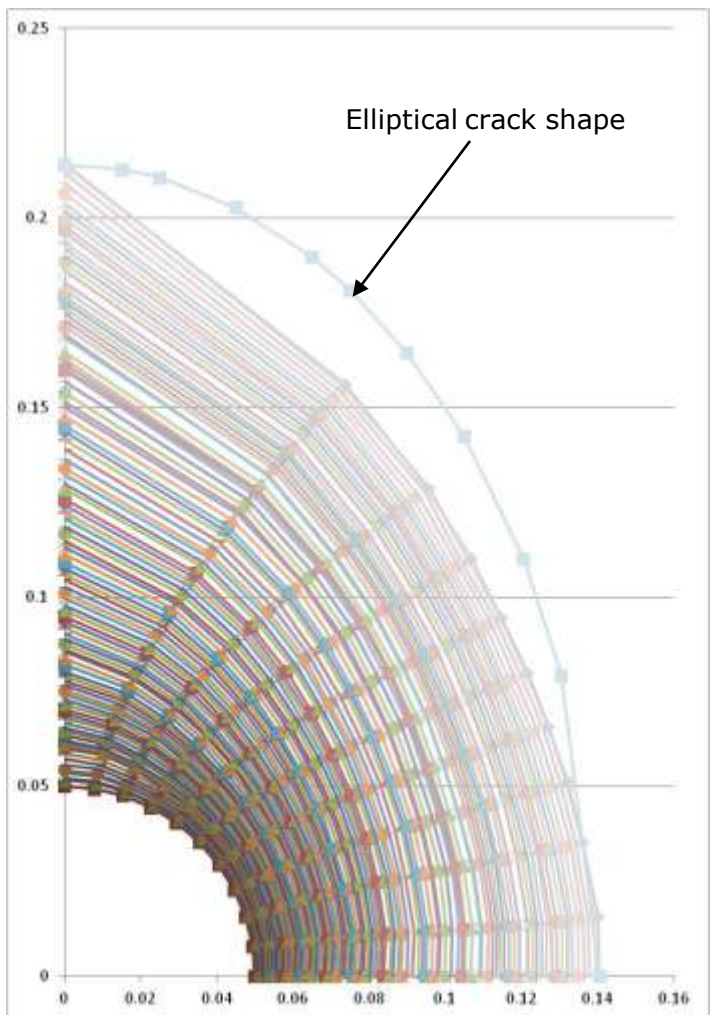




# Features of BAMF



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## Benefits of Mult-point BAMF

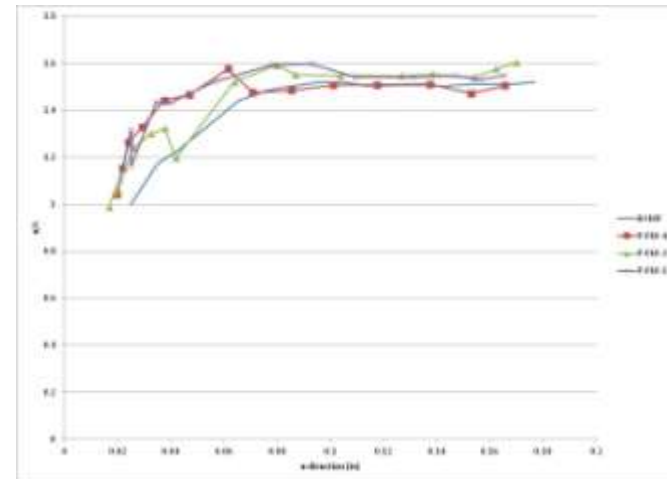
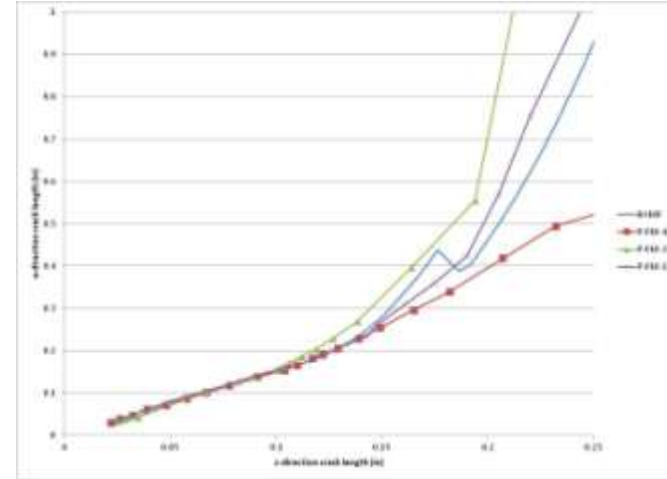
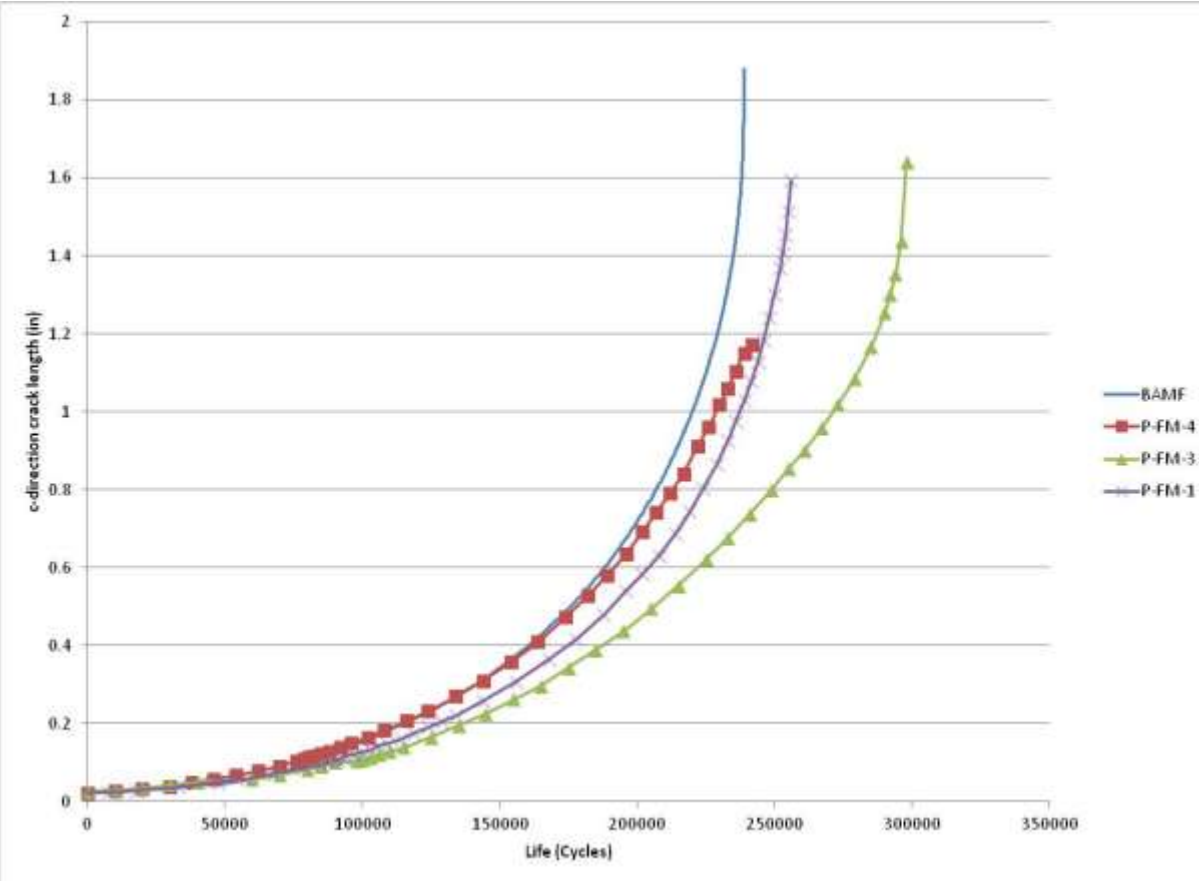
- Reduction of stress intensities at the bore (compared to elliptical crack assumption)
- More realistic crack shapes (compared to elliptical crack assumption)
- Increased load carrying capability (compared to elliptical crack assumption)
- P-shape and other unique crack shapes



# BAMF'n Cracks



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Test data obtained by SwRI: Cronenberger, J. (2011). Mathematical Modeling and Validation of Stress-Intensity Factor Solution for Cracks Emanating from Countersunk Holes, Masters Thesis, University of Texas – San Antonio, San Antonio, TX, USA



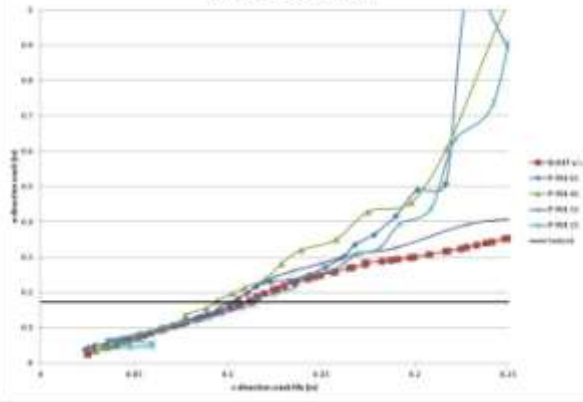


# BAMF'n Cracks in Countersinks

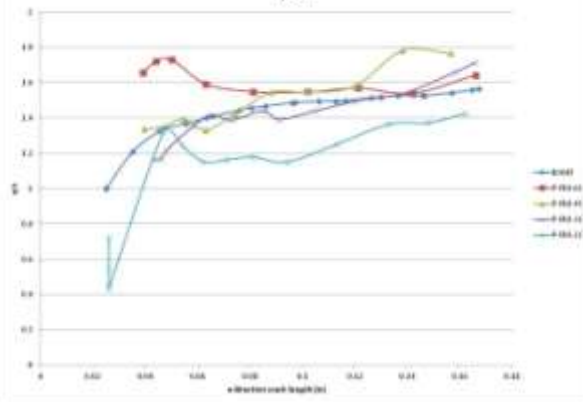


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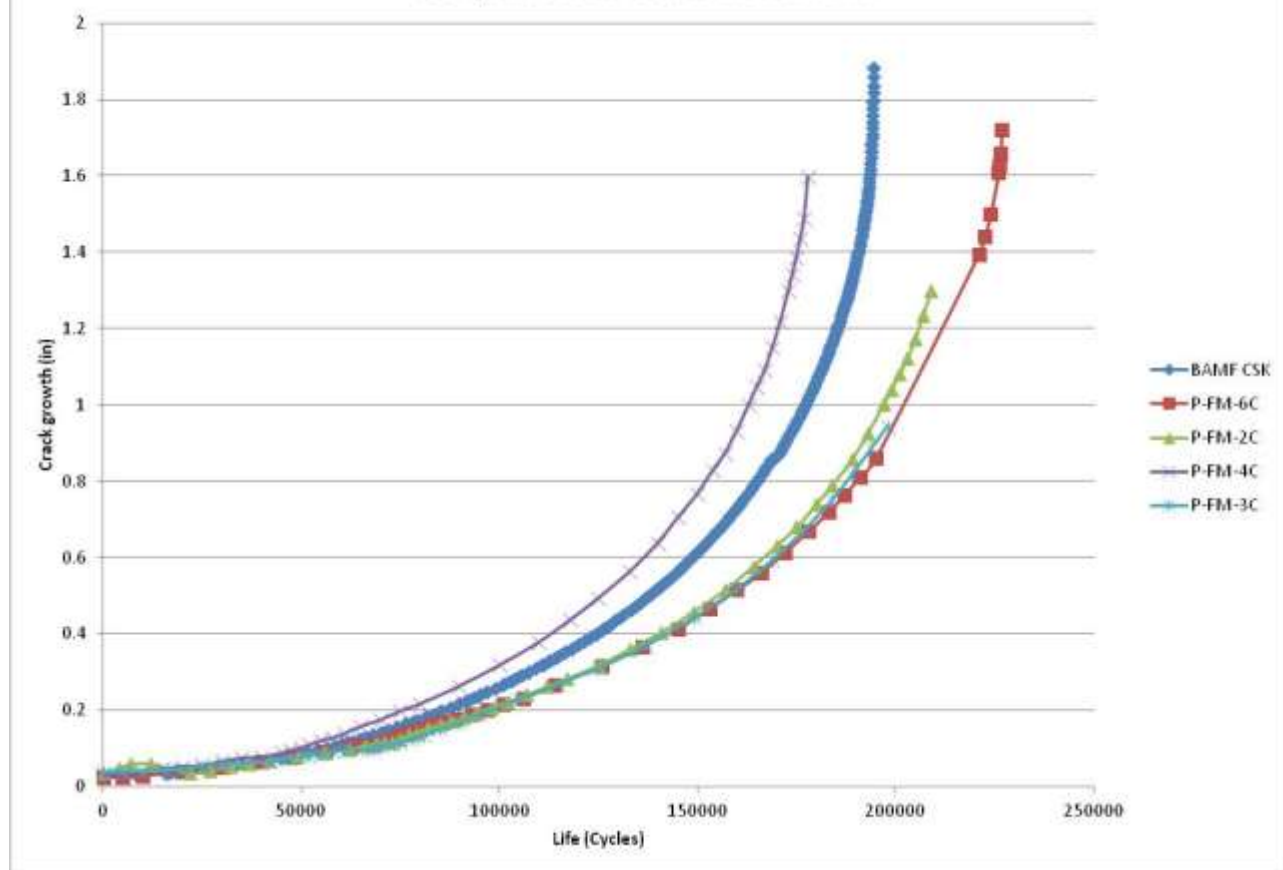
Aspect Ratio Comparison



a/cva



Comparison of Test Data to BAMF



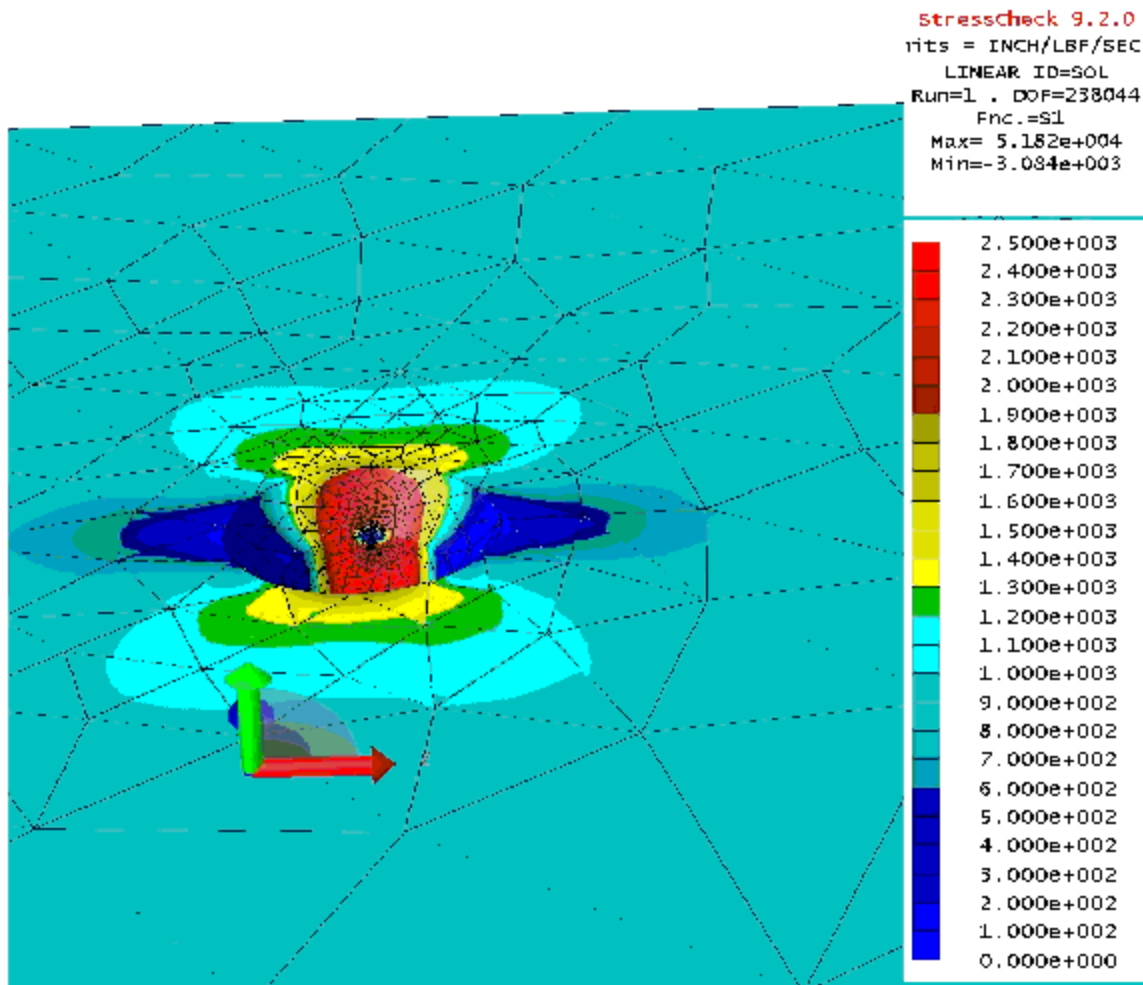
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# BAMF'n Cracks in Countersinks



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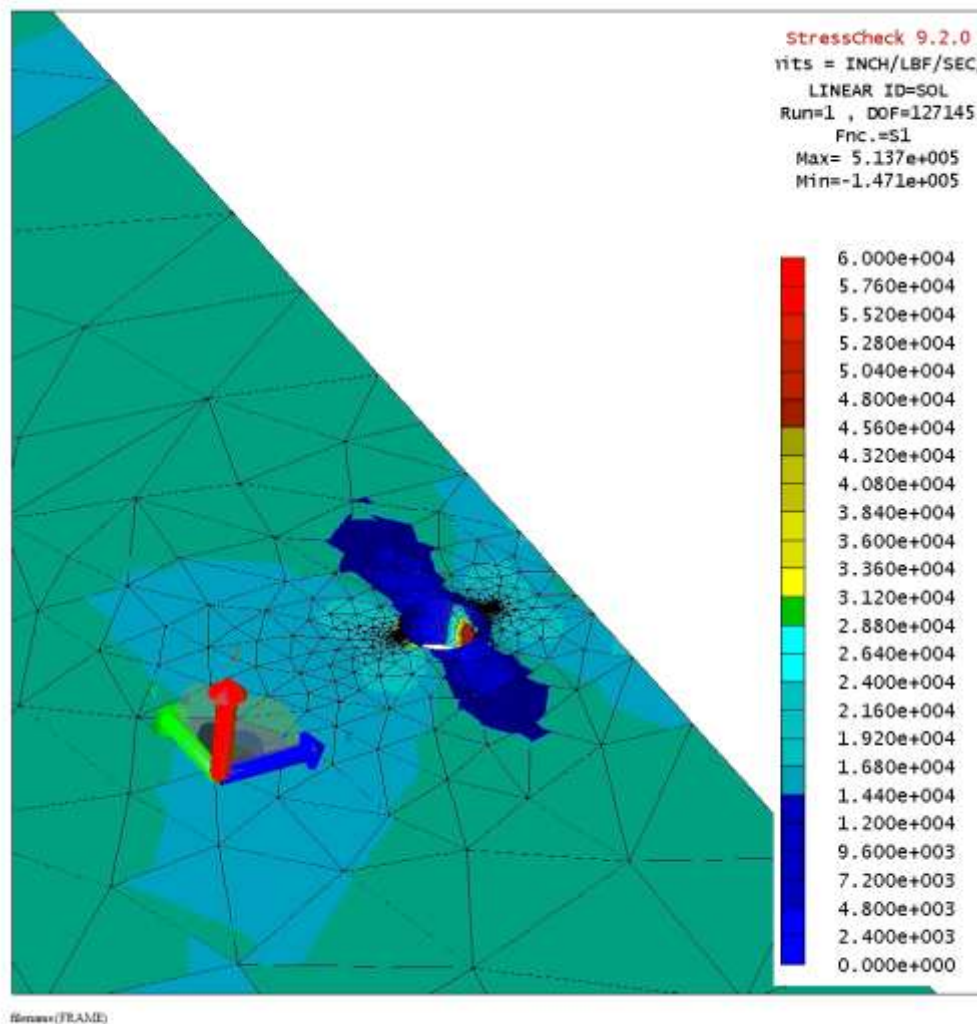


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# BAMF'n 2 Cracks

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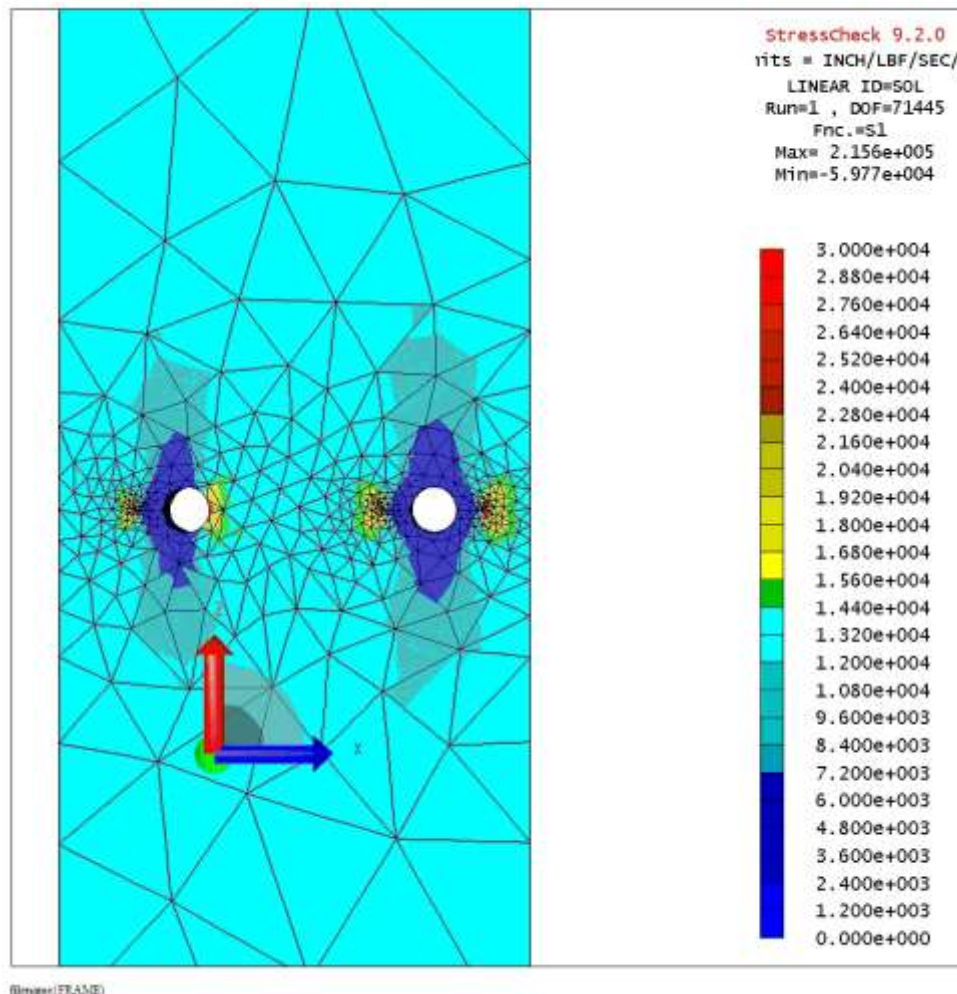
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# BAMF'n Multi-Crack



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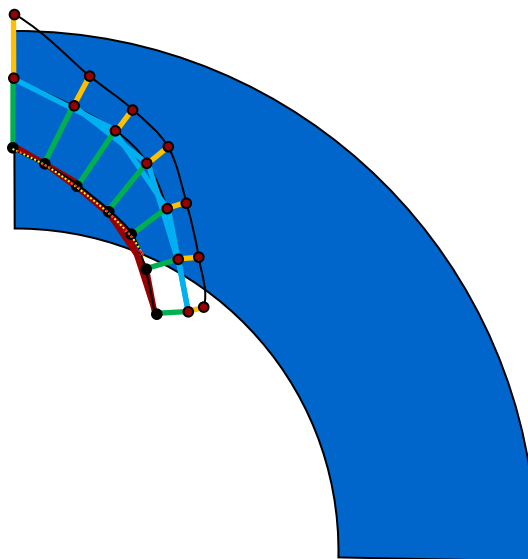


# BAMF'n Multi-Point



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- Points may need to be created that lay outside the body. This will insure that the crack can grow in complex geometries.
- Each stress intensity is calculated from a 3 point average of points on the extracted stress intensity curve.
- The stress intensity at an end point is calculated from 2 points inboard of the extracted stress intensities

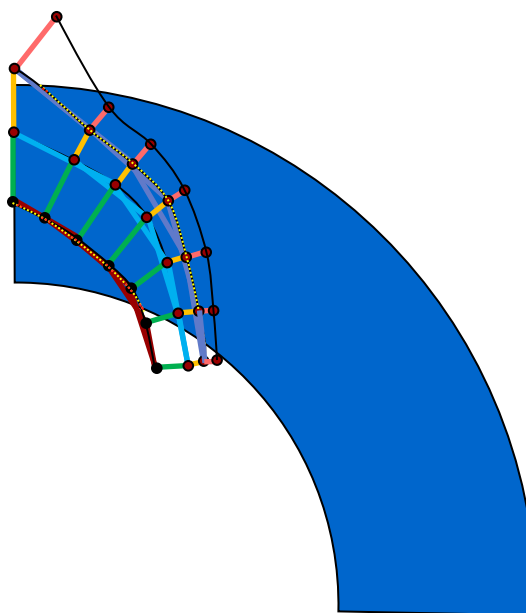
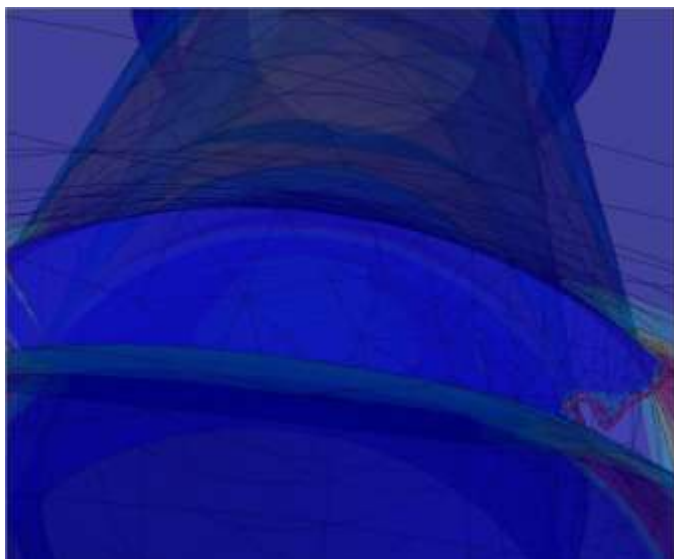
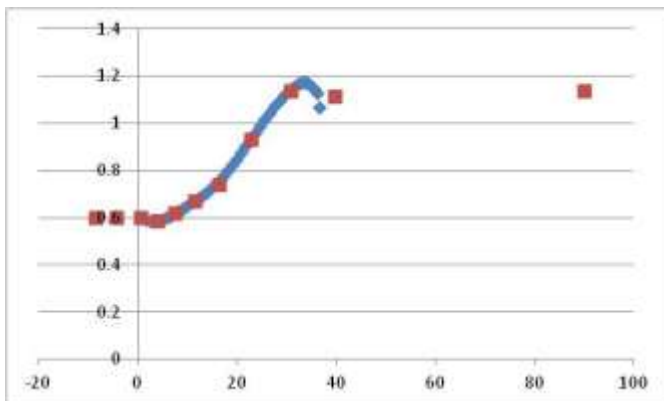


- Initially the 1<sup>st</sup> point will grow only in the y-direction until that point is no longer on the face of the part
- The cracks will grow a value of  $da$ , perpendicular to the line created by its adjacent points.
- If a point is outside the body it will grow based on the stress intensity just beneath its closest surface.



# BAMF'n Multi-Point

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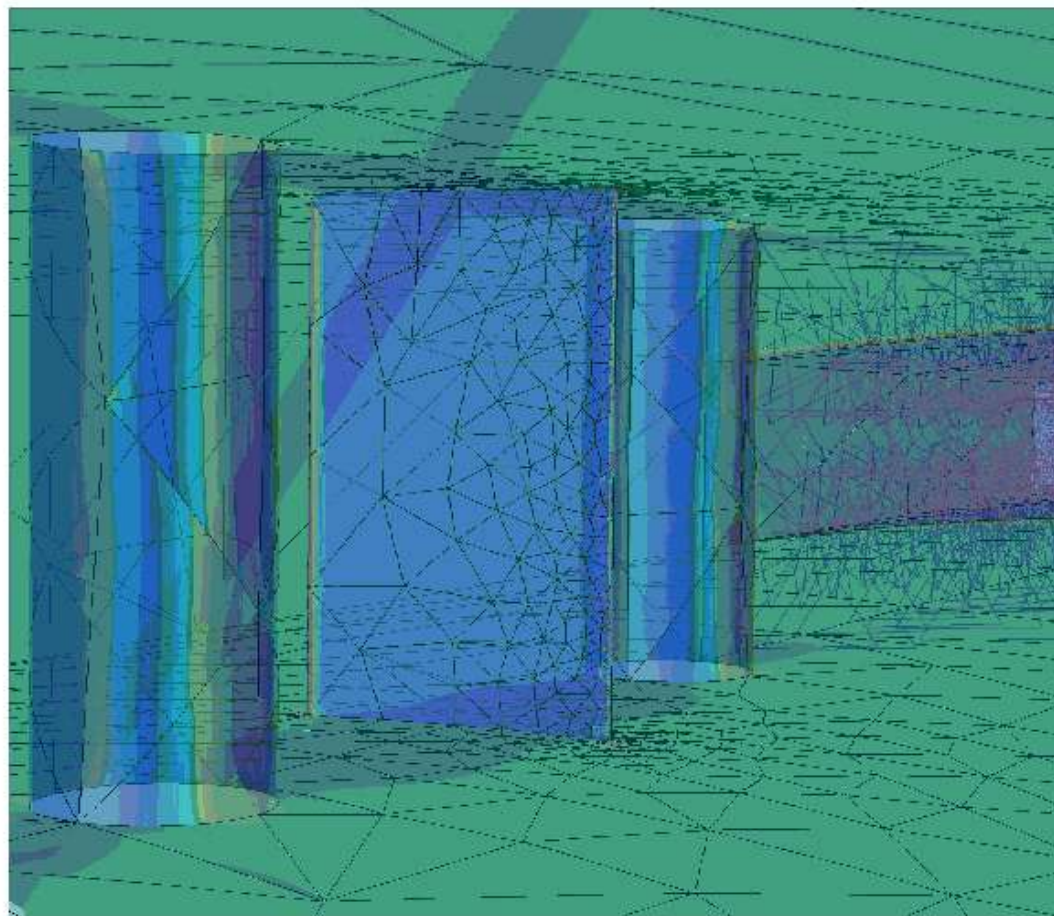
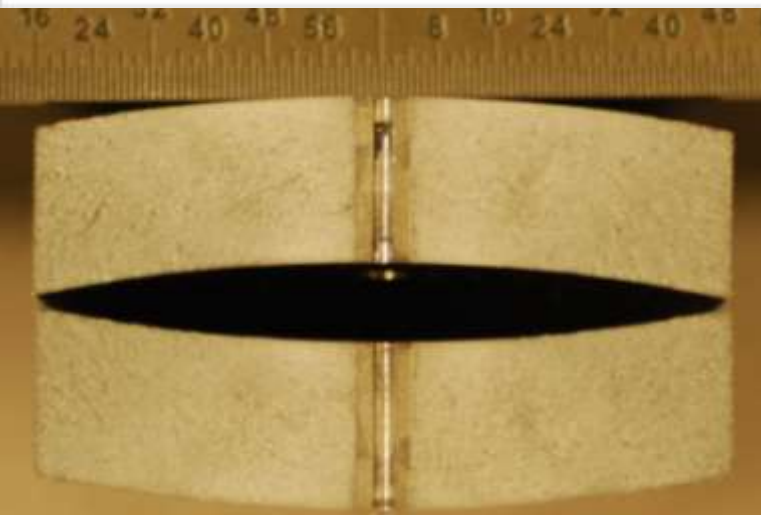
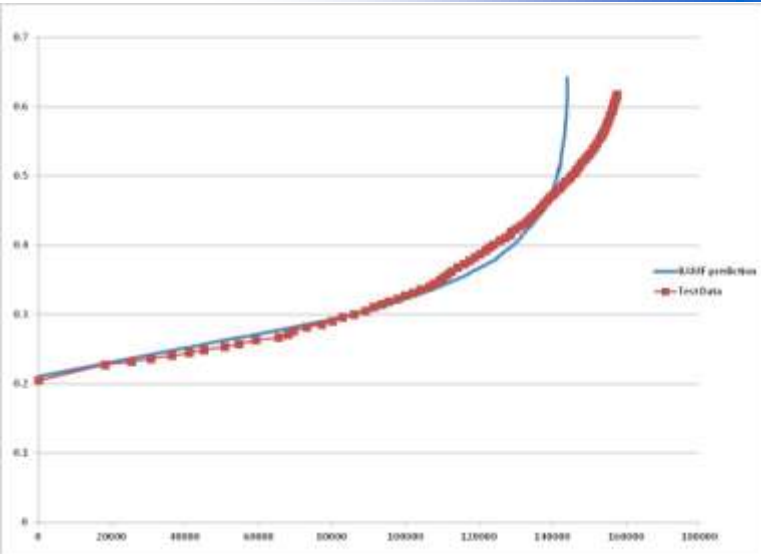
- Once the 1<sup>st</sup> point leaves the surface it will then grow perpendicular to the line created between itself and its adjacent point.
- Large crack growth increments will harm crack growth shape.
- The larger the crack grows the less accurate its predicted shape becomes.



# BAMF'n Multi-Point



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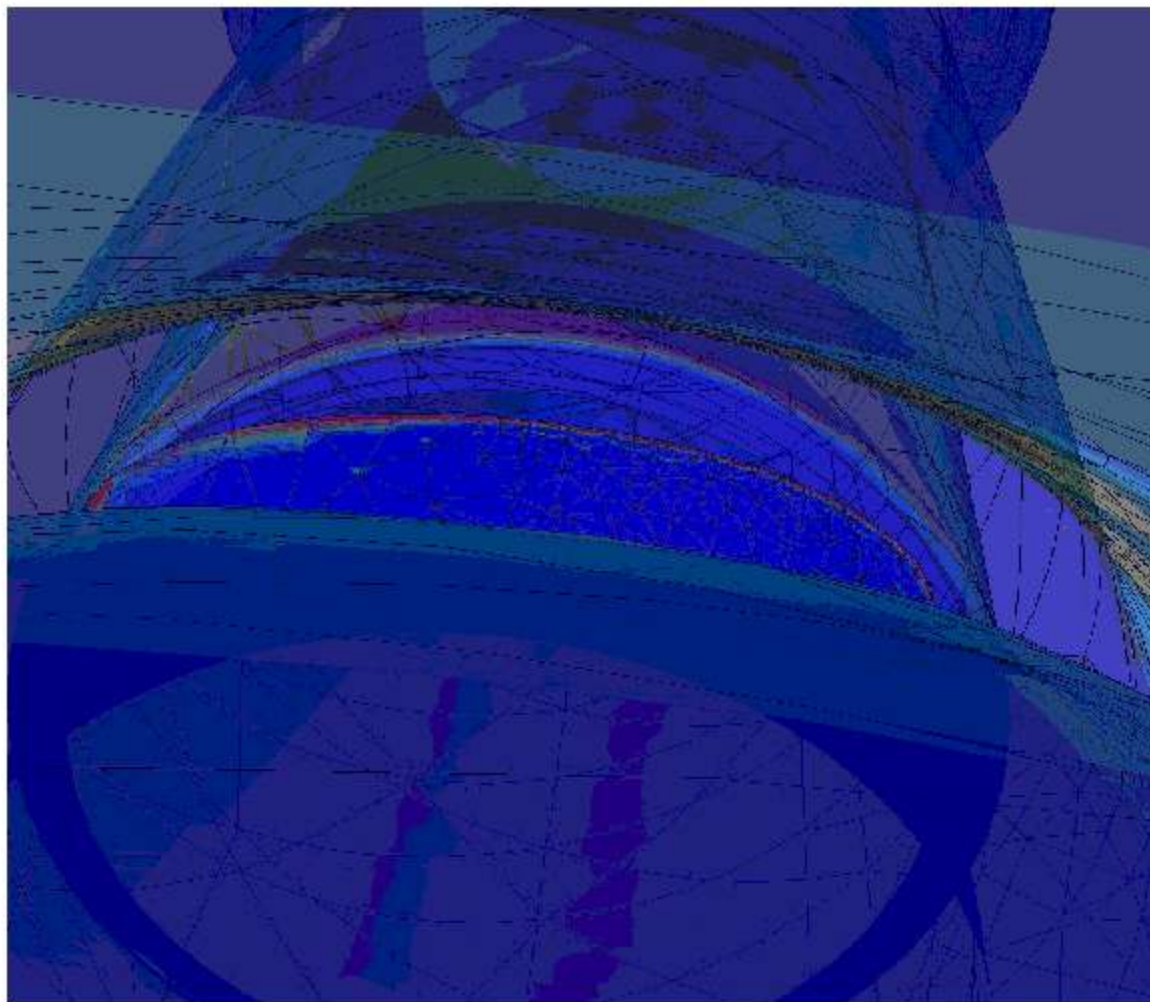
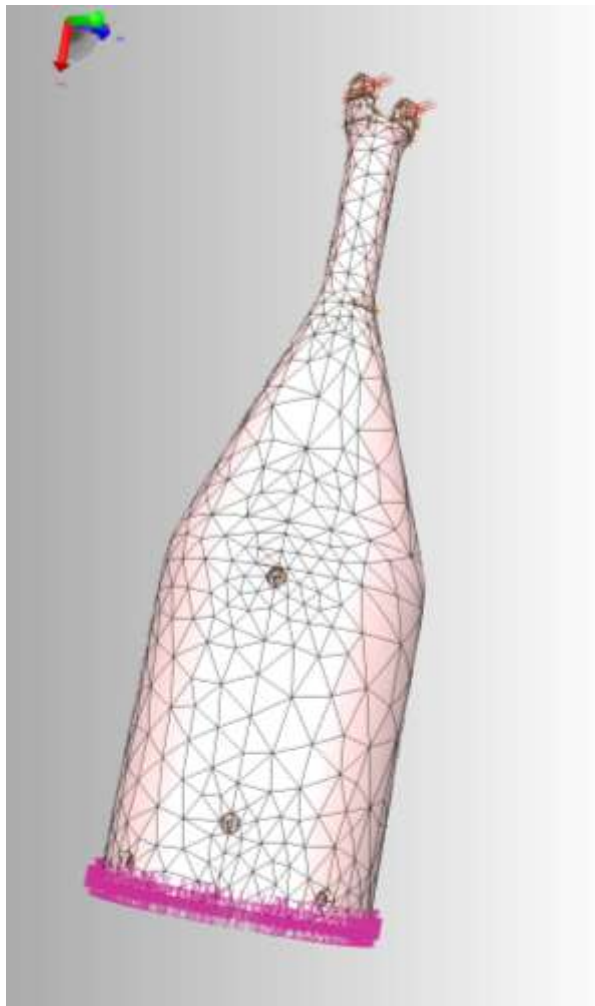
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# BAMF'n Multi-Point



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# Discussion of things to be worked on



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## ■ AFGROW ISSUES

- Dealing with small crack lengths  $<0.05$  in
  - AFGROW call to “Calculate Beta” subroutine
- Growing Rate of Multiple Points/Multiple Cracks

## ■ BAMF ISSUES

- Through thickness failure
- Failure/Fracture criteria (No current failure criteria)

## ■ STRESSCHECK ISSUES

- Mesh refinement tools (local curve refinement)
- Multiple points going out of the surface
- Knowing the surface geometry



# Questions/Comments/Concerns



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